

ROTARY TABLE – TYPE: DR

Autonomous work goes round and round!

Compactness with high capacity. The SCHUMA distribution chute provides these two things. The rotary table is used for automatic filling of cartons, containers or bags. The respective containers are filled using a SCHUMA conveyor. Using the control system integrated into the rotary table, a container change can take place by counting the parts supplied or by setting a certain time.

When counting, a communication exchange takes place between the production machine and rotary table. If a container has reached the predefined quantity, the rotary table moves electromotively to the next container. The route can be coded at the edge of the table using infinitely adjustable cams.

The rotary table can also be equipped with two levels where required. This doubles the capacity in individual cases.

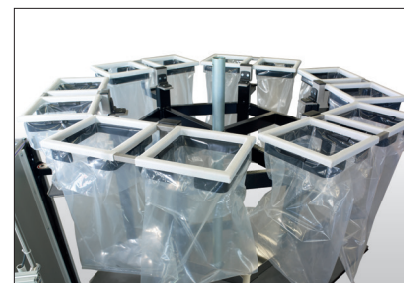


Technical data

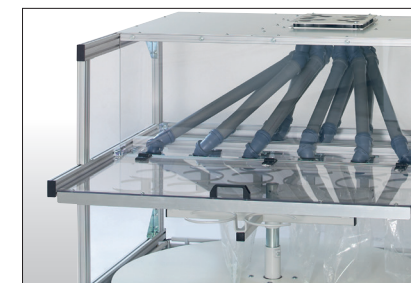
Control system	S7-1200
Electrical connection	230V / 50Hz / 400V / 50Hz
Motor	Spiroplan geared motor
Speed	any
Socket	CEE / Schuko



Rotary table with levels.



Rotary table with bag holders.



Rotary table with distribution system.